

SIGACHI INDUSTRIES PVT.LTD.

AN ISO 9001-2008 and WHO GMP, HACCP CERTIFIED COMPANY

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MCC GRADES

HiCel 50M MCC 101 Fine Standard MCC Grade, especially suited for wet gracompaction & spheronisation. Very high compatibility.	of the direct atibility. Disture content bitter tastes & ent (<1.5%) for inding capacity
HiCel 90M MCC 102 Medium size standard MCC grade, suited for majority compressible actives. Combines good flow and high compa	bitter tastes & ent (<1.5%) for inding capacity
compressible actives. Combines good flow and high comparation of fine as thicked HD50M High BD MCC 101 Equal to grade 101/50M, but with very low more (<1.5%) for processing water sensitive actives. Low moisture MCC 105 Very fine grade, gives a pleasant mouth feel, masks a supports flavors. Low moisture MCC 102 Equal to grade 102/90M, but with very low moisture control processing water sensitive actives. MCC 200 Coarse grade MCC, combines good compatibility & high be with outstanding flow. Provides good content uniformity variation – even when used with low concentration of fine as with outstanding flow, provides good content uniformity variation – even when used with low concentration of fine as with outstanding flow, provides good content uniformity variation – even when used with low concentration of fine as properties. HiCel HD50M High BD MCC 101 Equal as grade 101, but with higher Bulk density & properties. HiCel HD90M High BD MCC 102 Equal to grade 102/90M, but with increased bulk density flow properties. Especially suited for high speed tableting high density actives. MCC 12 Equal to Grade 12, but with low moisture content (<1.5%) water sensitive actives. HiCel XLM 200 Low moisture MCC Equal quality to grade 200/LP200, but very low more content (<1.5%) water sensitive actives.	bitter tastes & ent (<1.5%) for inding capacity
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101	bitter tastes & ent (<1.5%) for inding capacity
4 HiCel 25M MCC 105 Very fine grade, gives a pleasant mouth feel, masks is supports flavors. 5 HiCel XLM 90 Low moisture MCC 102 Equal to grade 102/90M, but with very low moisture contemprocessing water sensitive actives. 6 HiCel LP 200 MCC 200 Coarse grade MCC, combines good compatibility & high be with outstanding flow. Provides good content uniformity variation –even when used with low concentration of fine and with outstanding flow, provides good content uniformity variation –even when used with low concentration of fine and with outstanding flow, provides good content uniformity variation –even when used with low concentration of fine and properties. 8 HiCel HD50M High BD MCC 101 Equal as grade 101, but with higher Bulk density & properties. 9 HiCel HD90M High BD MCC 102 Equal to grade 102/90M, but with increased bulk density flow properties. Especially suited for high speed tableting high density actives. 10 HiCel 14 Low moisture MCC Equal to Grade 12, but with low moisture content (<1.5%) water sensitive actives. 11 HiCel XLM 200 Low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal quality to grade 200/LP200, but very low moisture MCC Equal qual	ent (<1.5%) for inding capacity
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7 HiCel 12 MCC 12 Coarse grade MCC, combines good compatibility & high b with outstanding flow, provides good content uniformity variation –even when used with low concentration of fine at Equal as grade 101, but with higher Bulk density & properties. 9 HiCel HD90M High BD MCC 102 Equal to grade 102/90M, but with increased bulk density flow properties. Especially suited for high speed tableting high density actives. 10 HiCel 14 Low moisture MCC Equal to Grade 12, but with low moisture content (<1.5%) water sensitive actives. 11 HiCel XLM 200 Low moisture MCC Equal quality to grade 200/LP200, but very low more	_
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11 HiCel XLM 200 Low moisture MCC Equal quality to grade 200/LP200, but very low mo	for processing
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12 AceCel 101 MCC 101 Fine Standard MCC Grade, especially suited for wet gra	nulation, roller
compaction & spheronisation. Very high compatibility.	
13 AceCel 102 MCC 102 Medium size standard MCC grade, suited for majority	
compressible actives. Combines good flow and high compa	·
14 AceCel 103 Low moisture MCC Equal quality as grade 101/50M, but with low moisture of	ontent (<3.0%)
for processing water sensitive actives.	
(LOD NMT 3.0%)	
15 AceCel 105 MCC 105 Very fine grade, gives a pleasant mouth feel, masks l	
supports flavors.	bitter tastes &
16 AceCel 112 Low moisture MCC Equal to grade 102/90M, but with very low moisture control	
102 processing water sensitive actives.	
17 AceCel 113 Low moisture MCC Equal quality as grade 101/50M, but with very low mo	ent (<1.5%) for
(XLM 50) 101 (<1.5%) for processing water sensitive actives.	ent (<1.5%) for
(LOD NMT 1.5%)	ent (<1.5%) for
	ent (<1.5%) for



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MCC GRADES

S.No	Grades	Description	Main Applications
18	AceCel 200	MCC 200	Coarse grade MCC, combines good compatibility & high binding capacity
			with outstanding flow. Provides good content uniformity at low weight
			variation –even when used with low concentration of fine actives.
19	AceCel 301	High BD MCC 101	Equal as grade 101, but with higher Bulk density & improved flow
			properties.
20	AceCel 302	High BD MCC 102	Equal to grade 102/90M, but with increased bulk density and improved
			flow properties. Especially suited for high speed tableting and processing
			high density actives.
21	AceCel 12	MCC 12	Coarse grade MCC, combines good compatibility & high binding capacity
			with outstanding flow, provides good content uniformity at low weight
			variation – even when used with low concentration of fine actives.
22	HiCel MCG 501	MCC + CMC	Gelling agent for "ready to use" applications prepared with high shear
00	THE 11/22 FO:	1400 0140	forces.
23	HiCel MCG 581	MCC + CMC	High functionally gelling agent for all type of suspensions and emulsions.
24	HiCel MCG 591	MCC + CMC	High functionally gelling agent for all type of suspensions and emulsions.
25	HiCel MCG 611	MCC + CMC	Gelling agent for reconstituable dry suspension requires low shear forces.
26	HiCel SMCC	MCC + Silicon	Superior Physico-mechanical properties that may be of advantage in hard
	50 M	Dioxide	gelatin capsule formulations.
27	HiCel SMCC	MCC + Silicon	Superior Physico-mechanical properties that may be of advantage in hard
	90 M	Dioxide	gelatin capsule formulations.
28	HiCel SMCC	MCC + Silicon	Equal to grade SMCC 90M, but with very low moisture content (<1.5%)
00	LM 90 M	Dioxide	for processing water sensitive actives.
29	HiCel SMCC	MCC + Silicon	Superior Physico-mechanical properties that may be of advantage in hard
20	HD 90	Dioxide	gelatin capsule formulations.
30	HiCel HFE 50 M	MCC + Mannitol	Addition of mannitol in the MCC formulation increased compatibility of
21	H:Col HEE OOM	MCC - M	the final granulation.
31	HiCel HFE 90 M	MCC + Mannitol	Addition of mannitol in the MCC formulation increased compatibility of
32	HiCel DG	MCC + DCP	the final granulation. Superior compactibility and robustness.
33	HiCellac 80	MCC + Lactose	Good compactibility, flowability, Hardness & Uniformity of Dosage
34	HiCellac 100	monohydrate MCC + Lactose	Good compactibility, flowability, Hardness & Uniformity of Dosage
34	HICEHAC 100		Good compactionity, nowability, nardness & Uniformity of Dosage
35	HiCel CE 15	monohydrate MCC + Guar gum	Provides creamier mouth feel, smoother & less chalkiness. Reduce
33	HICEICE 15	MCC + Guai guill	friability and increase disintegration.
			madinity and micrease disintegration.

Note:

HiCel - spray dried MCC, premium quality with excellent flow properties for direct compression.

AceCel - Air stream dried MCC is a cost effective product for a wide range of applications.